

TACOMA OIL PAN KIT 180155-1-K (2.7L) 180156-1-K (3.4L)

KIT CONTENTS

1 ct.

2.7L Tacoma SAS Oil Pan Kit (180155-1-K)



1 ct. 3.4L Tacoma SAS Oil Pan Kit (180156-1-K)





or



RECOMMENDED TOOLS

Cutoff Wheel Paint Pen 3/8" Ratchet Hammer Punch Gasket Scraper Drill Permatex Ultra Grey Sockets

8mm 10mm 12mm 14mm

CAUTION

1. Read all instructions completely and carefully before you begin.

2. Check to make sure the kit is complete and that no parts are missing (refer to the Kit Contents List on the first page of these instructions). If anything is missing, please contact Trail-Gear at 559.252.4950.

3. Park vehicle on a clean, dry, flat, level surface and block the tires so the vehicle can not roll in either direction.



2.7L INSTRUCTIONS

STEP 1

Remove the oil pan.



STEP 3 Remove the stock dipstick.



STEP 5 Place freeze plug in stock dipstick hole.



STEP 2 Remove dipstick bracket hardware.



STEP 4 Apply Ultra Grey to bottom of freeze plug.



STEP 6 Lightly tap freeze plug to secure it into place.





STEP 7

Locate the small freeze plug approximately 2" behind motor mount.



STEP 9

Install the new dipstick tube into the block using ultra grey at the mating surface.

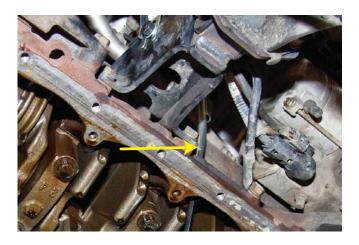
STEP 8

Using a punch, remove the freeze plug.



STEP 10

Mark and drill a hole in the motor mount bracket to mount the dipstick tube. We drilled a 5/16" hole and used an 8mm bolt.





STEP 11

Fasten the dipstick tube to the motor mount.



STEP 12

Remove the stock strainer and install the new one.





STEP 13

Using a razor, clean the oil pan mating surface on the block.



STEP 15

Install the new oil pan. The strainer now sits towards the back of the truck.



STEP 17 Install the drain plug with gasket.



STEP 14

Apply a bead of ultra grey to the oil pan mating surface.



STEP 16 Re-install the dust shield.





3.4L INSTRUCTIONS

STEP 1

Remove dust shield.



STEP 3

Remove the stock strainer and replace it with the new one.



STEP 5

Mark the stock dipstick 1/8" below the full line and cut off the excess. The stock full level on the dipstick will still be used and 6 1/2 quarts of oil are used.



STEP 2

Remove the oil pan.

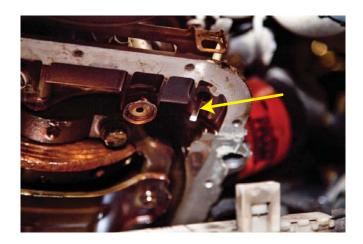


STEP 4

Using a razor, clean the oil pan mating surface on the block.



STEP 6 Re-install the dip stick into the block.





STEP 7

Apply a bead of ultra grey to the oil pan mating surface.



STEP 9

Re-install the dust shield. The circled bolt will need to be shortened by 3/8''



STEP 8

Install the new oil pan. The strainer now sits towards the back of the truck.



STEP 10 Install the drain plug with gasket.

