


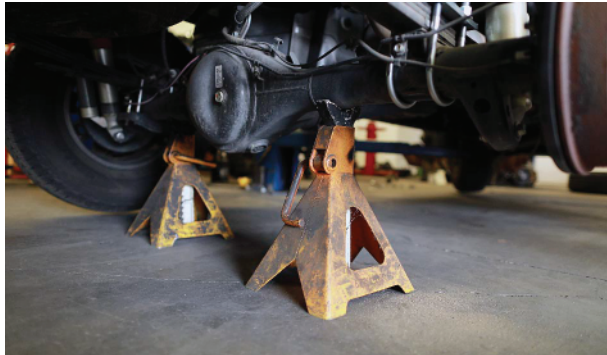


## REAR SUPERBUMP INSTALLATION INSTRUCTIONS

|   |  |  |  |
|---|--|--|--|
|    | <b>NOTICE</b><br>Read instructions completely before installing this product. Refer back to the instructions frequently during installation. |  | <b>CAUTION</b><br>Flying Object Hazard.<br>Fluid Splash Hazard.<br>Wear safety glasses at all times when working on vehicle. |
|  <b>WARNING:</b> Cancer and Reproductive Harm - <a href="http://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a> |  |  |  |

1. Jack up rear of vehicle, support axle with jack stands, and remove rear wheel.

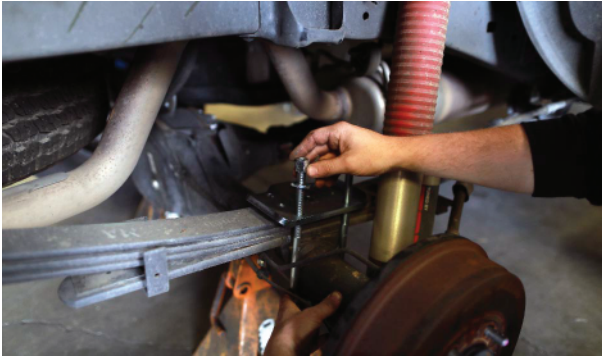


2. Remove factory U-bolts and bumpstop.



**WOR-308032-INS**

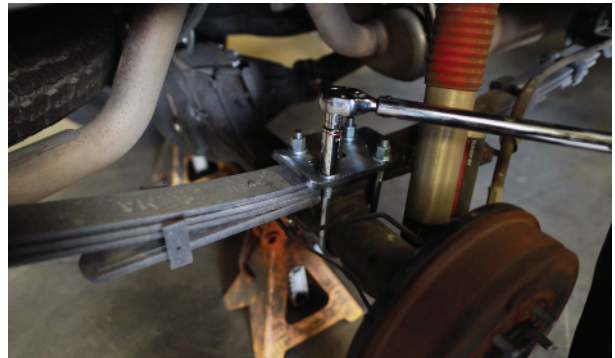
3. Install U-bolt flip kit and snug the nuts



4. Cut excess U-bolt material approximately 1/2" above the nut.



5. Torque U-bolt nuts to 90 FT\*LBS. These will need to re-torqued after 50 and 500 miles.



6. Assemble bumpstop and bumpstop mount as shown.



7. Install bumpstop on flip plate as shown with supplied hardware.



8. Repeat on opposite side.

9. **IMPORTANT:** Be sure to re-torque U-bolts at 50 and 500 miles of driving.